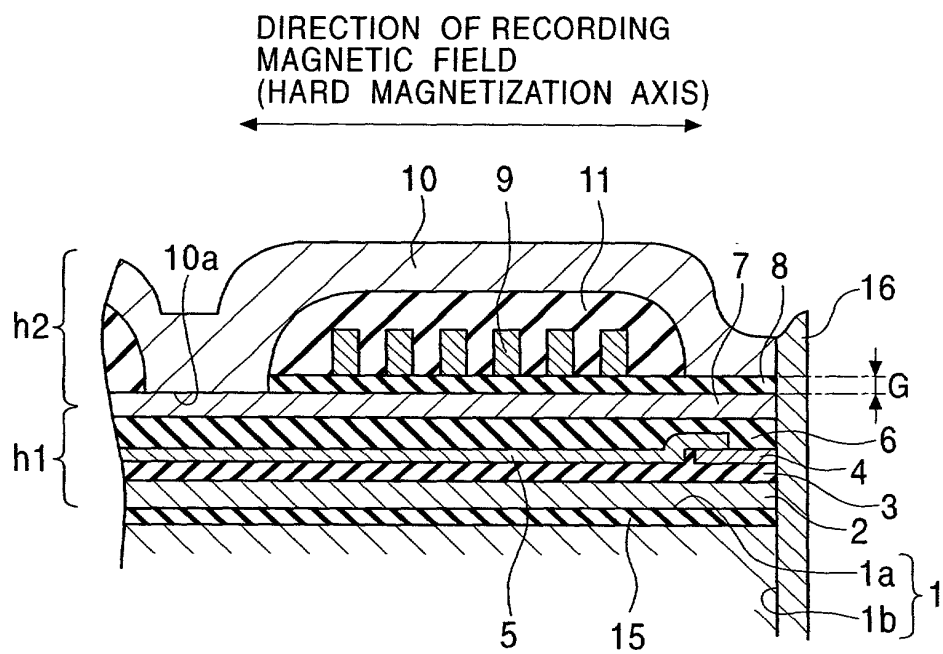


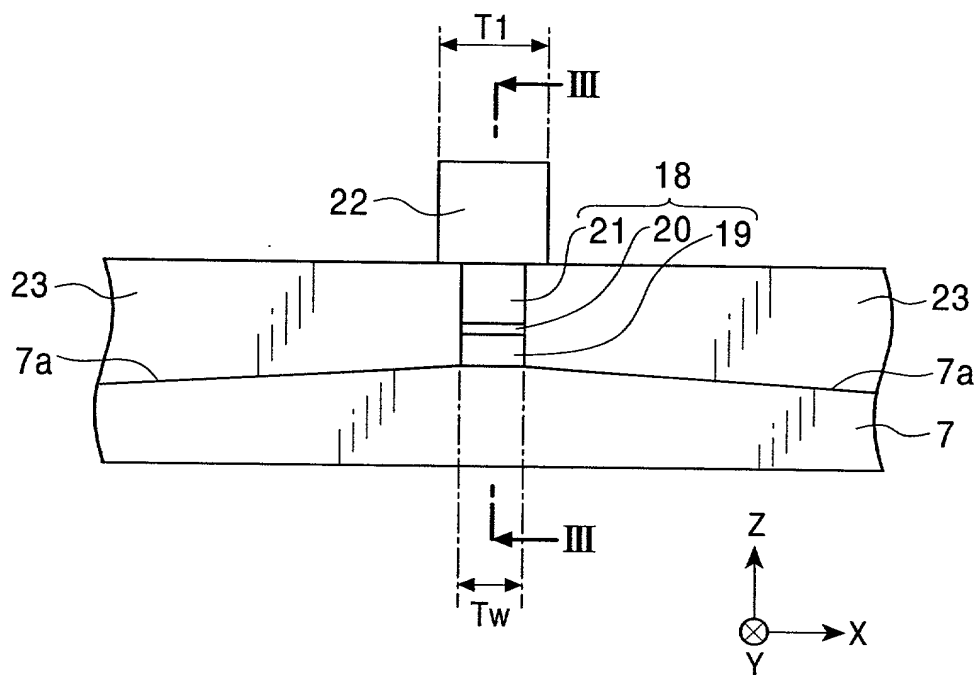
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FIG. 1



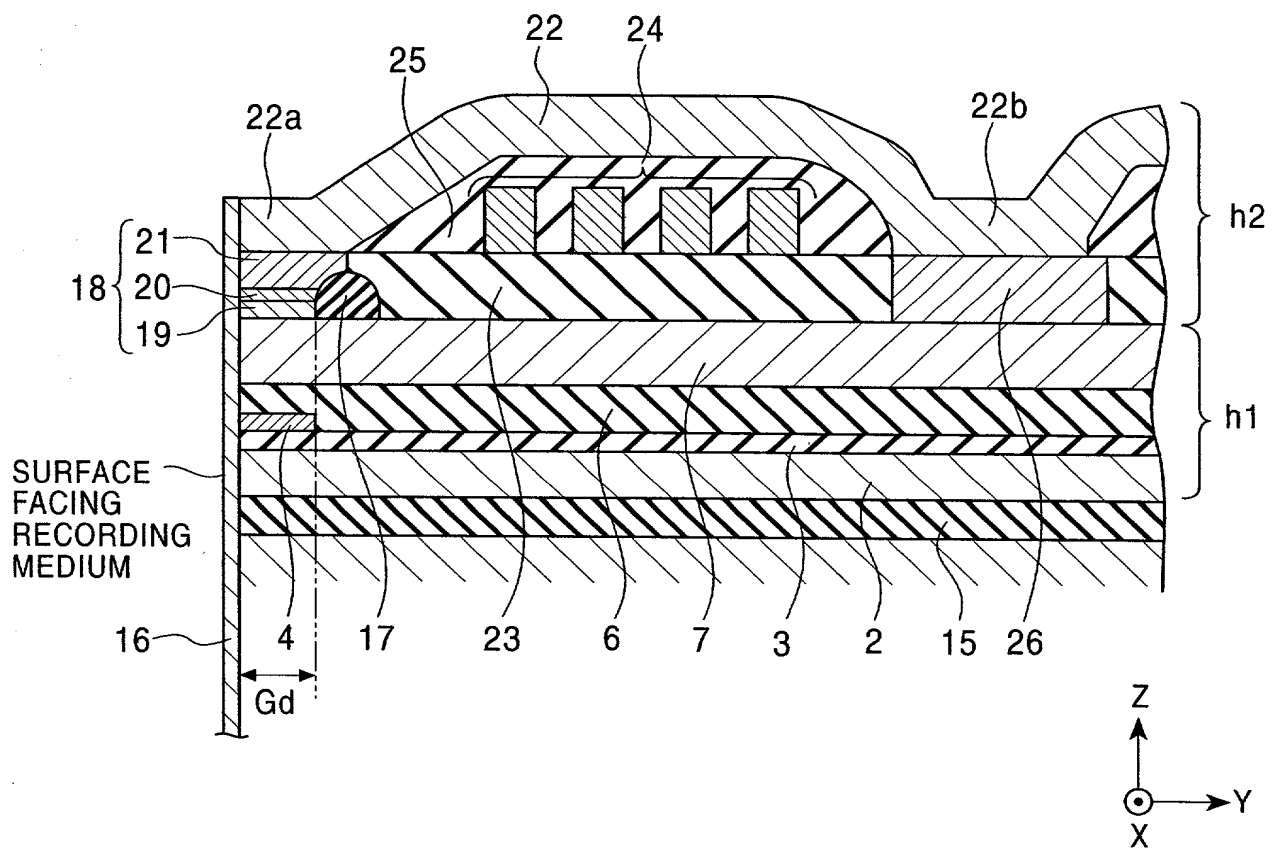
2 / 9

FIG. 2



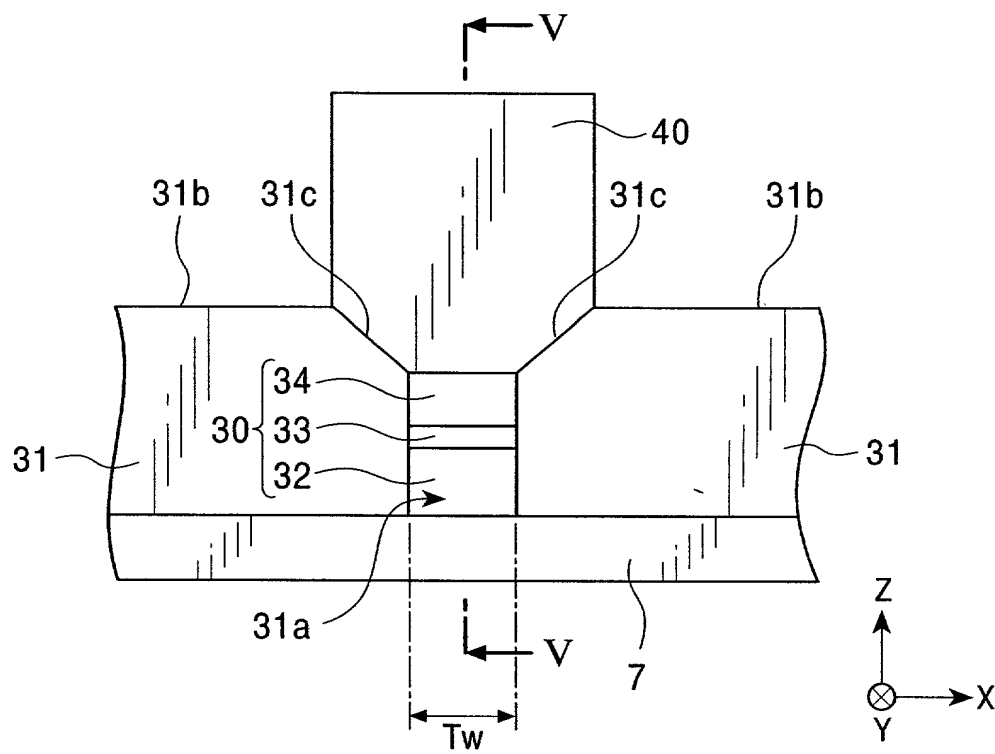
3 / 9

FIG. 3



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FIG. 4



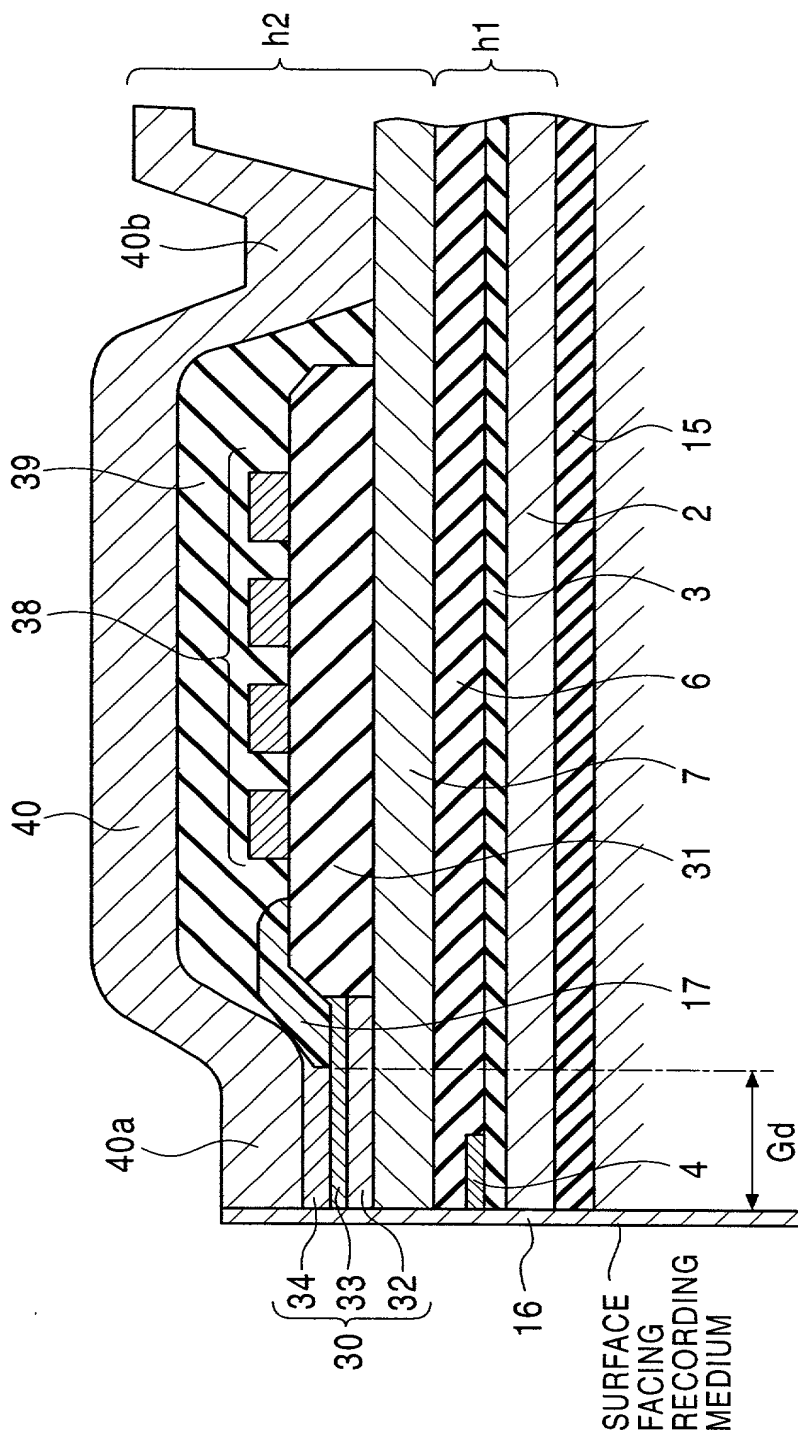
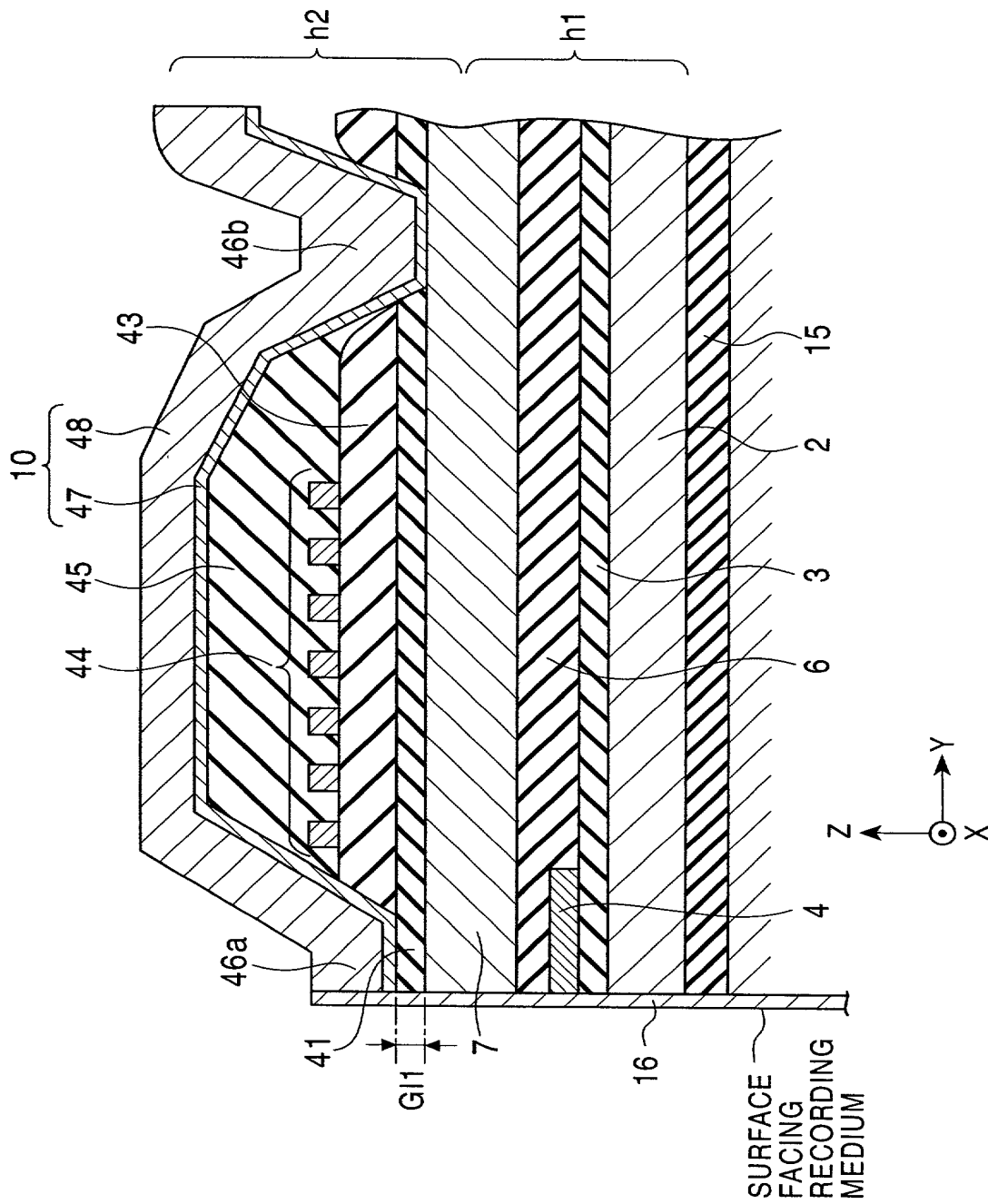
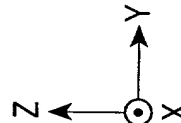


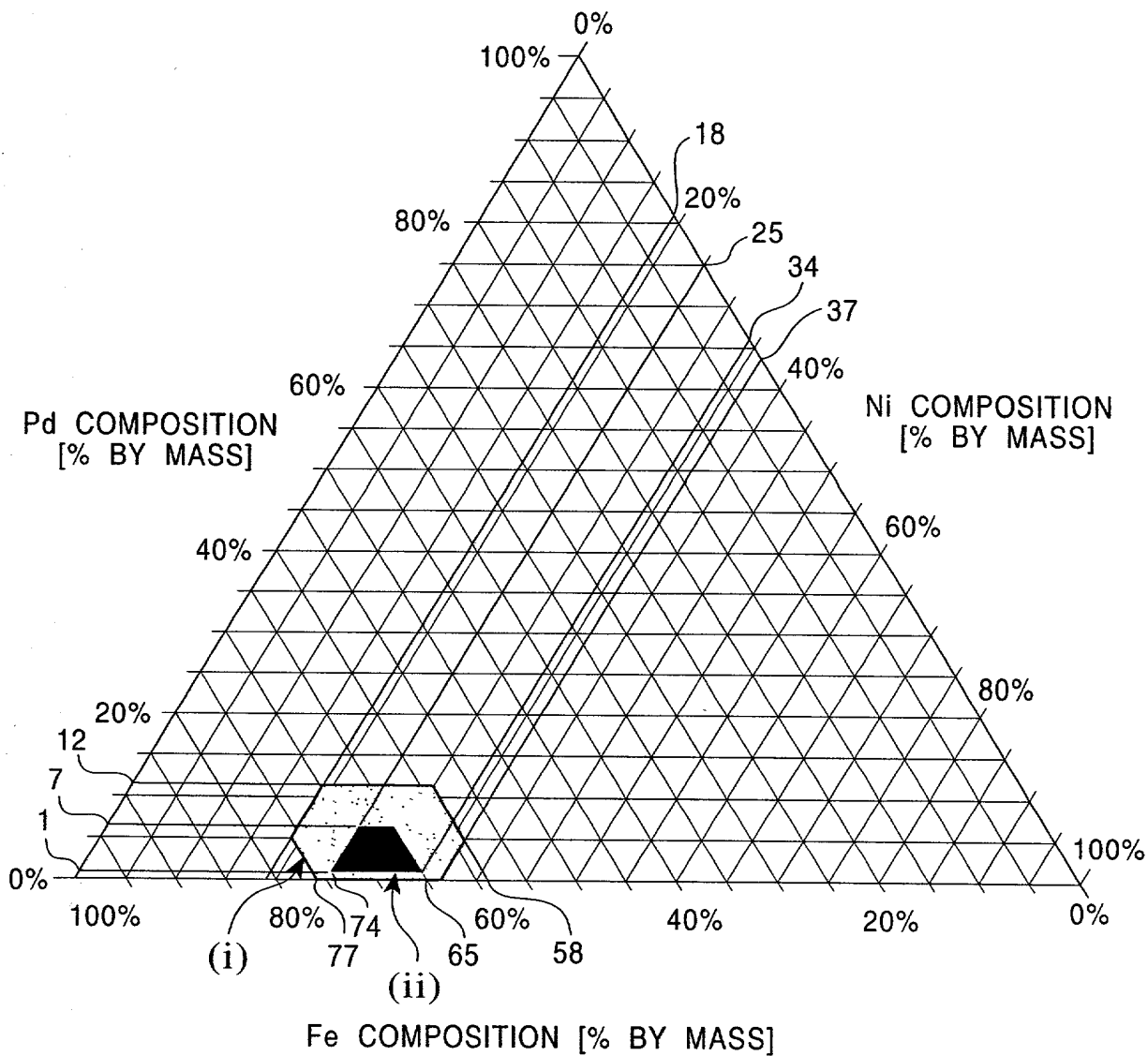
FIG. 6



[illegible]

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FIG. 8



- : PREFERABLE RANGE FOR SOLID PLATING FILM  
 Fe58~77, Ni18~37, Pd1~12 [% BY MASS]
- : PREFERABLE RANGE FOR POLE PLATING FILM  
 Fe65~74, Ni25~34, Pd1~7 [% BY MASS]



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FIG. 9

